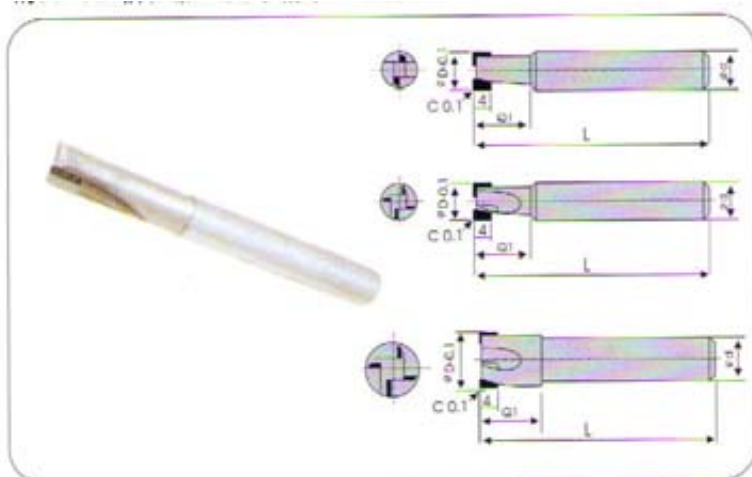
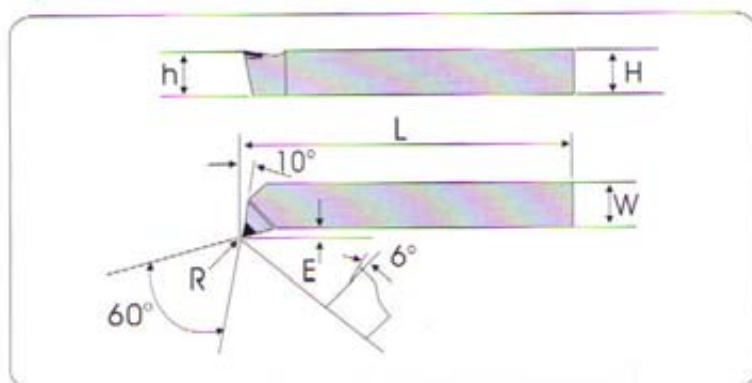
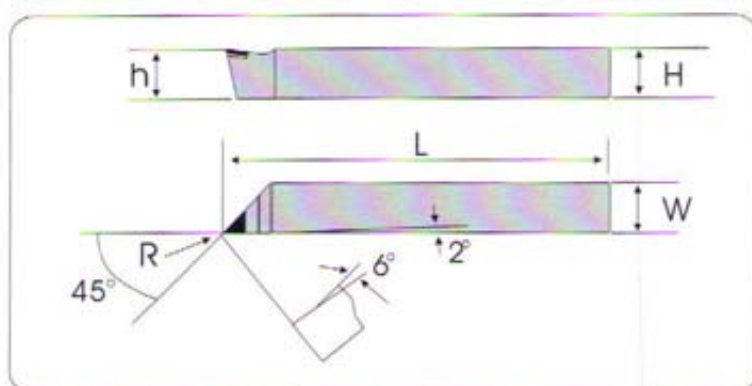




Designation	Dimensions (mm)				Shape
	ϕD	ϕd	L	Q1	
YX-2040S	4.0	6	50	15	Fig1
YX-2050S	5.0	6	50	15	Fig1
YX-2080S	8.0	10	60	15	Fig1
YX-2090S	9.0	10	70	15	Fig1
YX-2100S	10.0	10	70	15	Fig1
YX-4090S	9.0	10	70	15	Fig1
YX-4100S	10.0	10	70	15	Fig1
YX-4130GS	13.0	10	70	15	Fig2

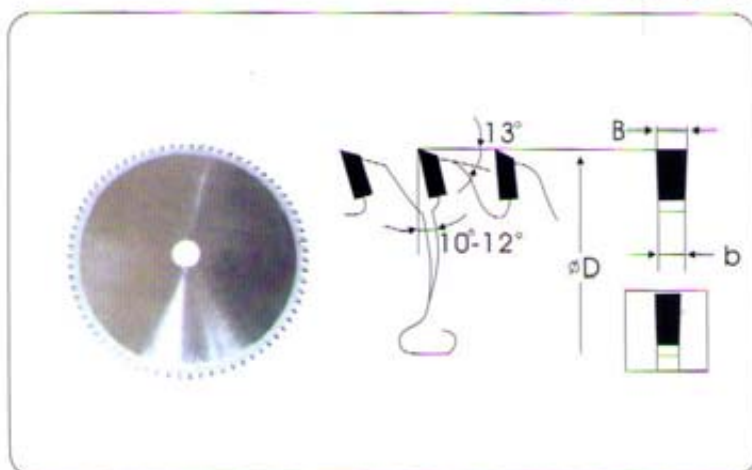


Designation		Dimensions (mm)					
右手刀	左手刀	W	H	L	H	E	R
YX1-01	YX2-01	13	13	100	13	4	0.1
YX1-02	YX2-02						0.2
YX1-03	YX2-03						0.3
YX1-04	YX2-04						0.5
YX1-05	YX2-05	16	16	120	16	6	0.2
YX1-06	YX2-06						0.3
YX1-07	YX2-07						0.5
YX1-08	YX2-08						0.8



刀具型号Designation		刀片参数Dimensions (mm)					
右手刀	左手刀	W	H	L	H	E	R
YX3-01	YX4-01	13	13	100	=H	/	0.1
YX3-02	YX4-02						0.2
YX3-03	YX4-03						0.3
YX3-04	YX4-04						0.5
YX3-05	YX4-05	16	16	120	=H	/	0.2
YX3-06	YX4-06						0.3
YX3-07	YX4-07						0.5
YX3-08	YX4-08						0.8

Line board diamond cutting tools demonstrate



外径(D)	孔径 (d)	齿数 (Z)	齿宽 (B)
$\phi 275$	$\phi 30/\phi 31.75$	40/48/60/72	2.4/3.0/3.2/3.5/4.0
$\phi 305$	$\phi 30/\phi 31.75$	40/48/60/72	2.4/3.0/3.2/3.5/4.0
$\phi 350$	$\phi 30/\phi 31.75$	40/48/60/72	2.4/3.0/3.2/3.5/4.0
$\phi 380$	$\phi 30/\phi 31.75/\phi 50$	40/48/60/72	3.0/3.2/3.5/4.0
$\phi 400$	$\phi 30/\phi 31.75/\phi 50$	40/48/60/72	3.0/3.2/3.5/4.0

加工材料: 玻璃纤维/碳纤维/Kevlar纤维/聚乙烯纤维线路板复合材料
切削参数: 转速—2000~6000r/min 进给量—15~30m/min